

# Work Order ID 50009

July 2, 2009 3:27:38 PM



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Item ID: D205-523-043

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Slide Bar Assembly

Start Date: 07/15/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 07/24/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/7/13 *TS*

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D205-523-043

*SB 09/07/09*



120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*=> 8/09/13 TS*

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Item ID: D205-523-043  
Revision ID: N/A  
Item Name: Slide Bar Assembly

Accept

Start Date: 07/15/2009 Start Qty: 2.00  
Required Date: 07/24/2009 Req'd Qty: 2.00

Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start  
Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

9/7/13 705

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/13 J

U 09.07.13

# Picklist Print

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Work Order ID: 50009

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly


Comments:

Start Date: 07/15/2009

Required Date: 07/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3011-1RevA		Manufactured	No			110	Each	1.0000	2.0000			
												
Rappel												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

44842

AN960JD616L

Purchased

No

110

Each

308.0000

4.0000



Washer

44842 (1X) 7/17/09

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST

102630

109545

111819

308

2

6

300

1109545 (2) 7/17/09

# Picklist Print

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Work Order ID: 50009

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly


Comments:

Start Date: 07/15/2009

Required Date: 07/24/2009


Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L6  Nut		Purchased	No			110	Each	803.0000	4.0000			


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	803	
105077	22	
110002	275	
111548	100	
111578	400	
19099	6	

M110002 (2) 9/1/9 PC

33116  Stud Fitting		Purchased	No			110	Each	10.0000	4.0000			
--	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10	
110694	10	

M110694 (2) PC 9/1/9

D3012-1RevA  Decal		Manufactured	No			110	Each	10.0000	4.0000			
---	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10	
47662	10	

47662 (2) 9/1/9

# Picklist Print

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Work Order ID: 50009

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly



Comments:

Start Date: 07/15/2009

Required Date: 07/24/2009



Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3012-3RevA		Manufactured	No			110	Each	32.0000	4.0000			
												
Decal												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	32	
43757	20	
44844	2	
47661	10	

44844 (2) P 9/7/9

D3012-5RevA		Manufactured	No			110	Each	1.0000	4.0000			
												
Decal												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
44845	1	

44845 (1) P 9/7/9

## 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

## 5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY

# 5009

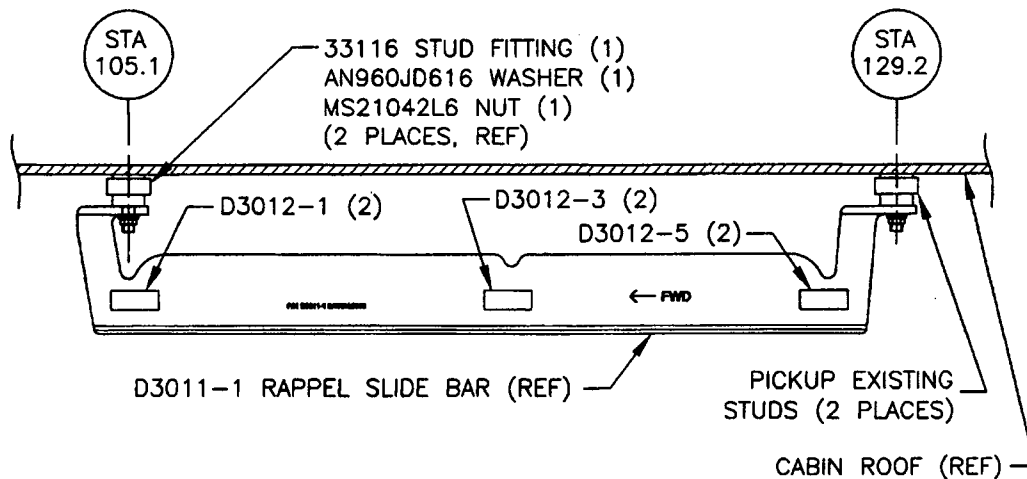


Figure 3 – Installation of D205-523-043 Slide Bar Assembly  
(View Looking Inboard)

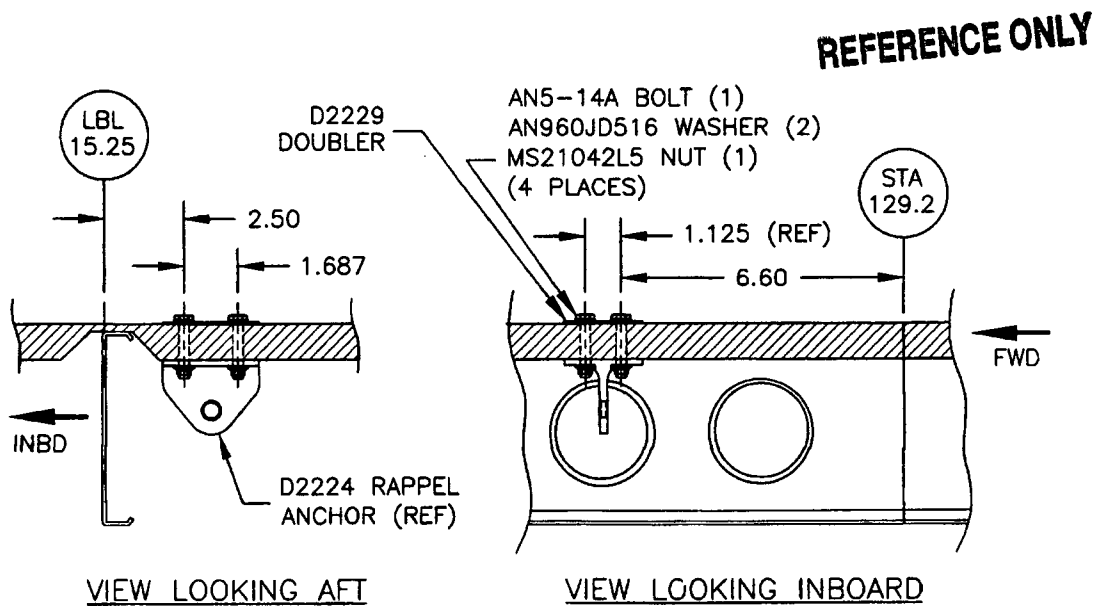


Figure 4 – D2224 Rappel Anchor Installation